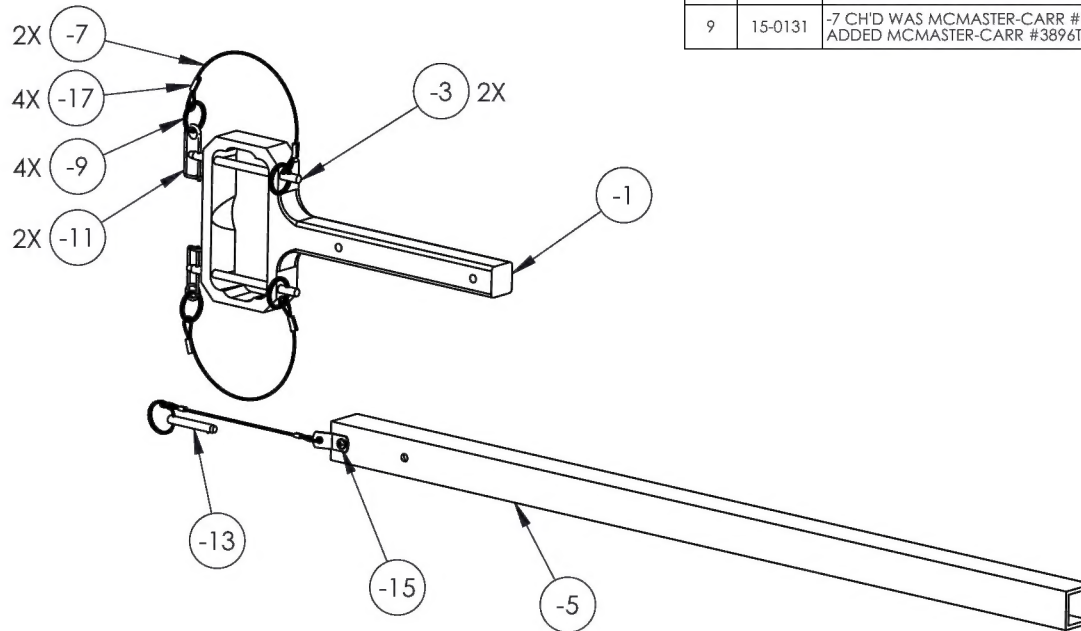


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D INSIDE ANGLED RADIUS FROM R.75 TO R.375, CH'D DIM WAS 1.122 IS 1.	12/5/2008	WP	DW
2		-1 ADDED Ø.250 HOLE. -5 ADDED #8-32 HOLE & Ø.250 HOLE.	3/18/2009	WP	DW
3		-1 ADDED 1 INCH SQUARE DIM, CH'D DIM TO 2.309. -5 CH'D OD & ID DIMS.	4/29/09	RJC	
4		-5 DELETED ENGRAVE NOTE.	6/1/2009	RJC	
5		-1 ADDED TOLERANCE 1.00 - .98 TO HANDLE. -3 SHORTENED PIN BY 3/8 ON BOTH ENDS. -5 EXTENDED FROM 16.1 TO 30.0, MOVED PIN HOLE FROM 1.25 TO 3.00, CH'D MATERIAL WAS STEEL IS ALUMINUM.	10/6/2009	WP	DW
6		-1 CH'D TOOLING HOLE WAS Ø.266 IS Ø.250, ADDED ENGRAVE NOTE. -5 ADDED ENGRAVE, CH'D TOOLING HOLE WAS Ø.266 IS Ø.250.	12/16/2010	RJC	RW
6A		-5 CH'D TUBE WALL THICKNESS WAS .105 IS .125.	5/10/2012	RJC	GEB2
7		-1 CH'D DIM WAS Ø.250 IS Ø.250 +.005 -.000.	4/18/2013	CFS	JG
8A		CORRECTED T/N WSS RBEA93-3302-02 IS RBE350A93-3302-02.	11/5/2013	RJC	RW
9	15-0131	-7 CH'D WAS MCMASTER-CARR #30345T15 IS CARR LANE #CL-2-C. -9 CH'D QTY. WAS 2 IS 4. -17 ADDED MCMASTER-CARR #3896T31.	6/12/2015	RJC	JAG

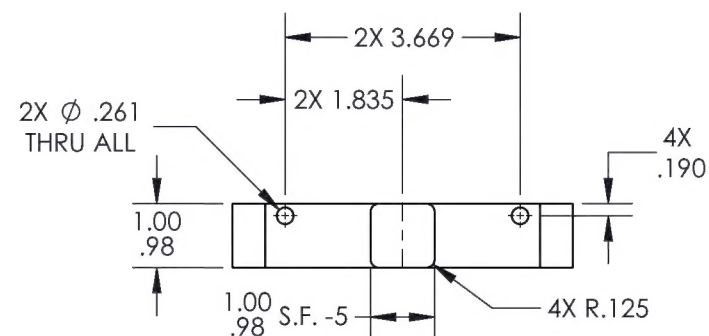
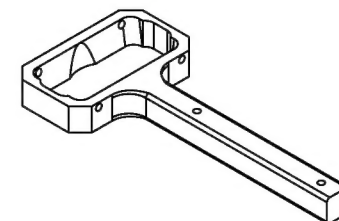


NOTE:
ORIGINAL No. REF: RBEA93-3302-2 = 350A93-3302-02.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
			-3	2	PIN	S.S.		3
			-5	1	EXTENSION HANDLE	ALUMINUM SQ. TUBE		4
		B/O	-7	2	LANYARD	COATED STEEL	Ø1/16 X 8 7X7 CABLE (CARR LANE #CL-2-C)	1
		B/O	-9	4	SPLIT RING	STEEL	Ø1 O.D. X 1/8 (MCMASTER-CARR #90177A218)	1
		B/O	-11	2	WIRE LOCKING PIN	STEEL	Ø1/16 X 1-1/16 USABLE (MCMASTER-CARR #90174A113)	1
		B/O	-13	1	QUICK RELEASE PIN W/LANYARD	S.S.	Ø1/4 X 1.3 USABLE (MCMASTER-CARR #94975A162)	1
		B/O	-15	1	MACHINE SCREW	STEEL	#8-32 UNC-2A (MCMASTER-CARR #90272A189)	1
		B/O	-17	4	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1

DART AEROSPACE	
TITLE T/R HUB LOCK WRENCH	
DWG NO. RBE350A93-3302-02	REV 9
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:6	DATE 10/20/2008
SHEET 1 OF 4	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D INSIDE ANGLED RADIUS FROM R.75 TO R.375, CH'D DIM WAS 1.122 IS 1.	12/5/2008	WP	DW
2		-1 ADDED Ø.250 HOLE.	3/18/2009	WP	DW
3		-1 ADDED 1 INCH SQUARE DIM, CH'D DIM TO 2.309.	4/29/2009	RJC	
5		-1 ADDED TOLERANCE 1.00 - .98 TO HANDLE.	10/6/2009	WP	DW
6		-1 CH'D TOOLING HOLE WAS Ø.266 IS Ø.250, ADDED ENGRAVE NOTE.	12/16/2010	RJC	RW
7		-1 CH'D DIM WAS Ø.250 IS Ø.250 +.005 -.000.	4/18/2013	CFS	JG



①

HANDLE

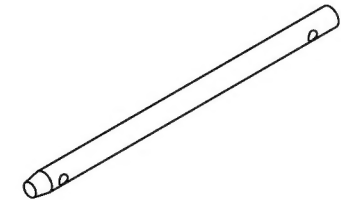
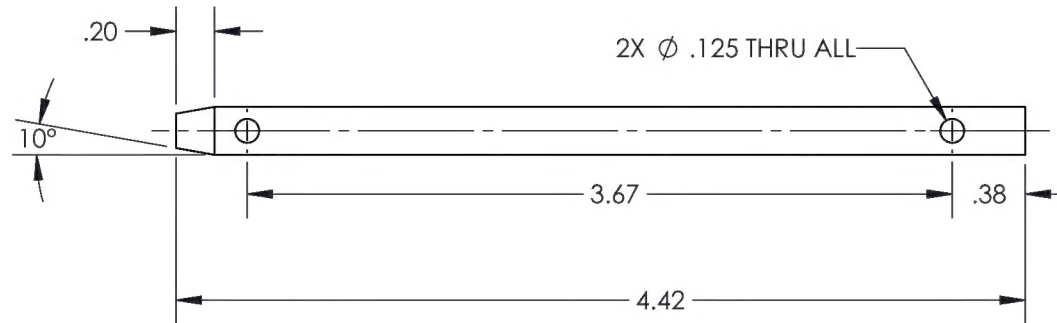


TITLE		T/R HUB LOCK WRENCH	
DWG NO.		RBE350A93-3302-02-1	REV 9
MAT'L 6061	DRAWN BY: PERRITT		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT	
.XX ± .01	ANGLES ± .5°	FINISH BLACK ANODIZE	
.X ± .1		SPEC MIL-A-8625F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		EUROCOPTER AS350/355	
SCALE 1:3	DATE 10/20/2008	SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-3 SHORTENED PIN BY 3/8 ON BOTH ENDS.	10/6/2009	WP	DW

Ø .25



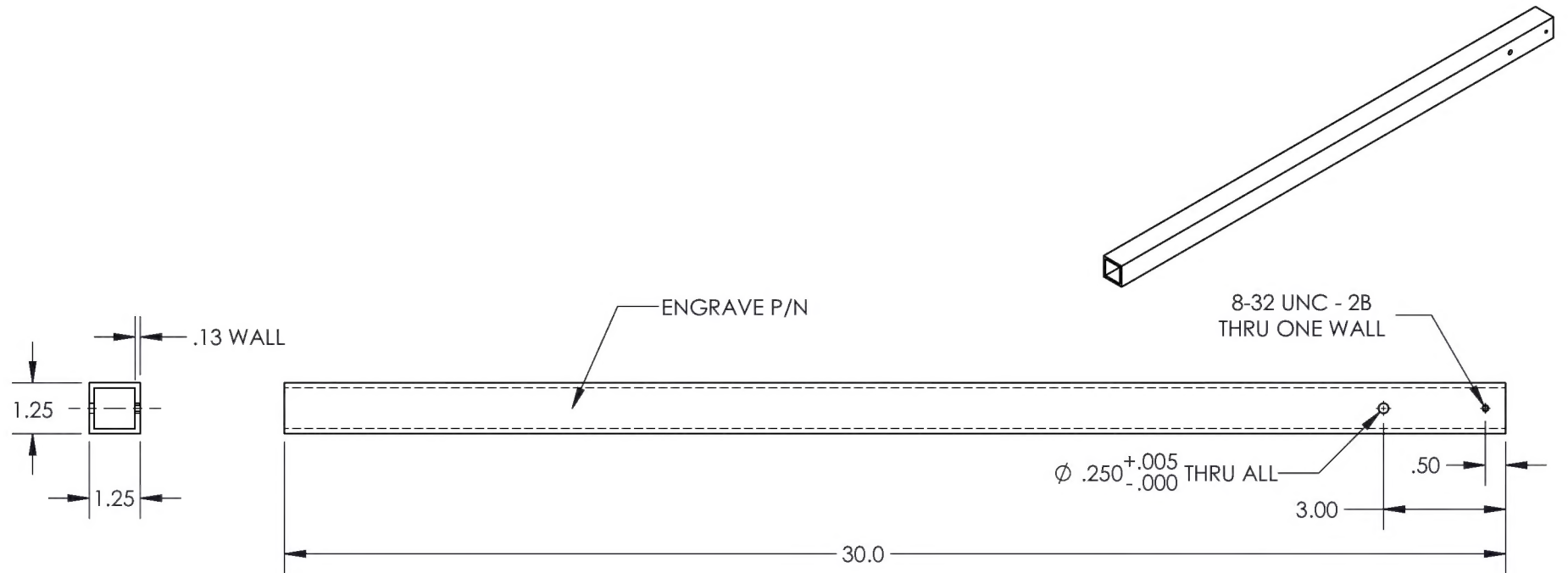
(-3)

PIN

DART AEROSPACE	
TITLE T/R HUB LOCK WRENCH	
DWG NO. RBE350A93-3302-02-3	REV 9
MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER AS350/355
SCALE 1:3	DATE 10/20/2008
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 ADDED #8-32 HOLE & Ø.250 HOLE.	3/18/2009	WP	DW
3		-5 CH'D OD & ID DIMS.	4/29/2009	RJC	
4		-5 DELETED ENGRAVE NOTE.	6/1/2009	RJC	
5		-5 EXTENDED FROM 16.1 TO 30.0, MOVED PIN HOLE FROM 1.25 TO 3.00, CH'D MATERIAL WAS STEEL IS ALUMINUM.	10/6/2009	WP	DW
6		-5 ADDED ENGRAVE, CH'D TOOLING HOLE WAS Ø.266 IS Ø.250.	12/16/2010	RJC	RW
6A		-5 CH'D TUBE WALL THICKNESS WAS .105 IS .125.	5/10/2012	RJC	GE



(5)
EXTENSION HANDLE

DART AEROSPACE	
TITLE T/R HUB LOCK WRENCH	
DWG NO. RBE350A93-3302-02-5	REV 9
MAT'L ALUMINUM SQ. TUBE	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350/355
SCALE 1:4	DATE 10/20/2008
SHEET 4 OF 4	